

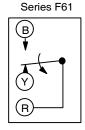
F61 Series

Flow Switch (Standard Flow Rate - SPDT)

Description

The F61 Series Flow Switches are Single-Pole, Double-Throw (SPDT) flow switches used on fluid lines carrying water, ethylene glycol, or other fluids not classified as hazardous. They can be wired to energize one device and denergize another device powered from the same source when fluid flow either exceeds or drops below the set flow rate.

The F61MG type flow switches are used for low-energy loads to



Action on Increase of Flow

F61 Series Action Diagram

operate small relays, solenoid valves, and electronic control circuits. These flow switches have gold-plated contacts for improved electrical performance in low voltage, low current circuits.

Features

- stainless steel paddle has three segments for use in pipes from 1 in. to 3 in. (25 mm to 75 mm) diameter
- · paddle segments can be removed or trimmed as needed
- F61KB-11 and F61MB-1 include a 6 in. (152 mm) paddle for pipes 4 in. to 6 in. (102 mm to 152 mm)
- gold-plated contacts on F61MG-1 reduce intermittent contact problems in low-voltage and low-current circuits





F61MB-1

F61KB-11

Applications

- · use on lines carrying water or ethylene glycol
- not for use with hazardous fluids or in hazardous atmospheres

Selection Charts

F61 Series Flow Switch (Standard Flow Rate - SPDT)

Code Number	Enclosure	Bellows	Paddle
F61KB-11C	NEMA 1	Phosphor Bronze	Stainless Steel; 3-piece Paddle (3 in., 2 in., and 1 in. Segments) Installed; 6 in. Paddle Supplied Uninstalled
F61LB-1C	NEMA 3R	Phosphor Bronze	Stainless Steel; 3-piece Paddle (3 in., 2 in., and 1 in. Segments) Installed
F61MB-1C	NEMA 3R	Phosphor Bronze	Stainless Steel; 3-piece Paddle (3 in., 2 in., and 1 in. Segments) Installed; 6 in. Paddle Supplied Uninstalled
F61MB-5C	NEMA 3R	Stainless Steel	Stainless Steel; 3-piece Paddle (3 in., 2 in., and 1 in. Segments) Installed; 6 in. Paddle Supplied Uninstalled
F61MG-1C 1	NEMA 3R	Phosphor Bronze	Stainless Steel; 3-piece Paddle (3 in., 2 in., and 1 in. Segments) Installed; 6 in. Paddle Supplied Uninstalled

Gold-Plated Contacts

Replacement Kits

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Code Number	Description
KIT21A-600	Stainless Steel 3-piece Paddle (3 in., 2 in., and 1 in. Segments)
KIT21A-601	Stainless Steel 6 in. Paddle
PLT52A-600R	Stainless Steel 3-piece Paddle (3 in., 2 in., and 1 in. Segments) and 6 in. Paddle
CVR62A-600R	Replacement Cover Assembly for F61MB-1, F61MB-5, and F61MG-1

Technical Specifications

F61 Series Standard Flow Rate Switch (Part 1 of 2)						
Maximum Fluid Pro	essure	160 psig (1103 kPa)				
Fluid Temperature	Minimum	F61KB, F61LB: 32°F (0°C) F61MB, F61MG: -20°F (-29°C)				
	Maximum	250°F (121°C) for all models				
Wiring Connections		F61KB, F61LB: Screw Type Terminal F61MB, F61MG: Four Color-coded No. 14 AWG Solid Conductor Wire Leads, 7 in. (178 mm) Long				
Pipe Connector		1 in. 11-1/2 NPT Threads				
Conduit Connection		F61KB: One 7/8 in. (22 mm) Hole for 1/2 in. Conduit with 1-3/32 in. (28 mm) Knockout Ring for 3/4 in. Conduit F61LB, F61MB, F61MG: Female Hub for 1/2 in. Conduit, 1/2-14 NPSM Threads				
Paddle		Installed Stainless Steel 3-piece Paddle (3 in., 2 in., and 1 in. Segments); Stainless Steel 6 in. Paddle Supplied w/ F61MB and F61KB				
Switch		SPDT Snap-acting Pennswitch				



Flow Switch (Standard Flow Rate - SPDT) (Continued)

Technical Specifications (Continued)

F61 Series Standard Flow Rate Switch (Part 2 of 2)						
Enclosure	Case	F61KB: 0.062 in. (1.57 mm) Steel F61LB, F61MB, F61MG: 0.062 in. (1.57 mm) Cold Drawn Steel				
	Cover	F61KB: 0.028 in. (0.7 mm) Steel (NEMA 1) F61LB: 0.062 in. (1.57 mm) Cold Drawn Steel, (NEMA 3R) F61MB, F61MG: 0.062 in. (1.57 mm); Cold Drawn Steel, Gasketed (NEMA 3R Rain-tight)				
Agency	UL Listed	All models: E5368, CCN NMFT				
Listings	CSA Certified	F61KB: LR948, Class 3211 06,Class 4813 02, Class 1222 01 F61LB: Not CSA Certified F61MB, F61MG: LR948, Class 3211 06				
Shipping Weight	•	2.8 lb (1.3 kg)				

Electrical Ratings for F61KB, F61LB, and F61MB Models

Electrical Ratings	120 VAC	208 VAC	240 VAC	277 VAC	
Horsepower	1	1	1	-	
Full Load Amperes	16.0	8.8	8.0	-	
Locked Rotor Amperes	96.0	52.8	48.0	-	
Non-inductive Amperes	16.0	16.0	16.0	16.0	
Pilot Duty	125 VA at 24/277 VAC				

Electrical Ratings for F61MG Models

Electrical Ratings	120 VAC
Full Load Amperes	1
Locked Rotor Amperes	6
Non-inductive Amperes	2
Pilot Duty	125 VA at 24/277 VAC

Typical Flow	Rates for Switche	es with 1 t	o 3 in. pac	ldles							
GPM (m ³ /hr)	Required to Actu	ate Switc	h								
Pipe Size (in	.)	1	1-1/4 ¹	1-1/2	2	2-1/2 ²	3	4 ³	5 ³	6 ³	8 ³
			F61KB, F6	1LB, and	F61MB	Models, 1	to 3 in. P	addles			
Minimum	Flow Increase	4.2	5.8	7.5	13.7	18.0	27.5	65.0	125.0	190.0	375.0
Adjustment	(R to Y Closes)	(0.95)	(1.32)	(1.70)	(3.11)	(4.09)	(6.24)	(14.8)	(28.4)	(43.2)	(85.2)
	Flow Decrease	2.5	3.7	5.0	9.5	12.5	19.0	50.0	101.0	158.0	320.0
	(R to B Closes)	(0.57)	(0.84)	(1.14)	(2.16)	(2.84)	(4.32)	(11.4)	(22.9)	(35.9)	(72.7)
Maximum	Flow Increase	8.8	13.3	19.2	29.0	34.5	53.0	128.0	245.0	375.0	760.0
Adjustment	(R to Y Closes)	(2.0)	(3.02)	(4.36)	(6.6)	(7.84)	(12.0)	(29.1)	(55.6)	(85.2)	(172.6)
	Flow Decrease	8.5	12.5	18.0	27.0	32.0	50.0	122.0	235	360.0	730.0
	(R to B Closes)	(1.93)	(2.84)	(4.09)	(6.13)	(7.27)	(11.4)	(27.7)	(53.4)	(81.8)	(165.8)
	•	•	1	F61MG N	lodels, 1	to 3 in. Pa	addles		•	•	-
Minimum	Flow Increase	3.8	5.3	6.9	12.7	16.7	24.3	61.0	118.0	183.0	362.0
Adjustment	(R to Y Closes)	(0.9)	(1.2)	(1.6)	(2.88)	(3.79)	(5.52)	(13.8	(26.80)	(41.56)	(82.22)
	Flow Decrease	2.5	3.7	5.0	9.5	12.5	19.0	50.0	101.0	158.0	320.0
	(R to B Closes)	(0.6)	(0.8)	(1.1)	(2.2)	(2.84)	(4.32)	(11.4)	(22.94)	(35.88)	(72.68)
Maximum	Flow Increase	8.7	13.1	18.8	28.9	33.7	52.1	126.0	243.0	372.0	753.0
Adjustment	(R to Y Closes)	(2.0)	(2.98)	(4.27)	(6.56)	(7.65)	(11.8)	(28.62)	(55.19)	(84.49)	(171.0)
	Flow Decrease	8.5	12.5	18.0	27.0	32.0	50.0	122.0	235.0	360.0	730.0
	(R to B Closes)	(1.9)	(2.84)	(4.09)	(6.13)	(7.27)	(11.4)	(27.71)	(55.37)	(81.76)	(165.8)

- 1. Flow rates for two inch paddle trimmed to fit pipe.
- 2. Flow rates for three inch paddle trimmed to fit pipe.
- 3. Flow rates are calculated for factory-installed set of one, two, and three inch paddles.

Typical Flow Rates for Switches with 6 in. paddles (Part 1 of 2)

GPM (m³/hr) Required to Actuate Switch									
Pipe Size (in.)	4	5	6	8					
F61KB, F61LB, and F61MB Models, 6 in. Paddles									
Minimum	Flow Increase	37.0	57.0	74.0	205.0				
Adjustment	(R to Y Closes)	(8.40)	(12.9)	(16.81)	(46.56)				
	Flow Decrease	27.0	41.0	54.0	170.0				
	(R to B Closes)	(6.13)	(9.31)	(12.26)	(38.61)				
Maximum	Flow Increase	81.0	118.0	144.0	415.0				
Adjustment	(R to Y Closes)	(13.4)	(26.80)	(32.70)	(94.26)				
	Flow Decrease	76.0	111.0	135.0	400.0				
	(R to B Closes)	(17.3)	(25.21)	(30.66)	(90.85)				

Typical Flow Rates for Switches with 6 in. paddles (Part 2 of 2)

GPM (m³/hr) Required to Actuate Switch								
Pipe Size (in.)	4	5	6	8				
F61MaaG Models, 6 in. Paddles								
Minimum	Flow Increase	35.0	53.0	69.0	197.0			
Adjustment	(R to Y Closes)	(7.95)	(12.0)	(15.7)	(44.74)			
	Flow Decrease	27.0	41.0	54.0	170.0			
	(R to B Closes)	(6.13)	(9.31)	(12.3)	(38.61)			
Maximum	Flow Increase	80.0	116.0	142.0	412.0			
Adjustment	(R to Y Closes)	(18.2)	(26.34)	(32.25)	(93.58)			
	Flow Decrease	76.0	111.0	135.0	400.0			
	(R to B Closes)	(17.3)	(25.21)	(30.66)	(90.85)			

Note: Flow rates for these sizes are calculated. Where paddle size is larger than pipe size, flow rates are for 6 in. paddle trimmed to fit pipe.